



DESIGN <i>MB</i>	DRAWN BY <i>MB</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. DSI 9057	REV. B SHEET 1 OF 1
DATE 96:11:27		TITLE SKIDTUBE INSTALLATION CHANGES	
B	<i>MB</i> 97:01:02	ADD D204-635-011 WEIGHT	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DWGS
D205-634 AND D204-635

ALL AN4-10A BOLTS CALLED UP ON THE BILL OF MATERIALS
ARE TO BE REPLACED BY AN4-6A BOLTS

ALL AN3-5A BOLTS CALLED UP ON THE BILL OF MATERIALS
ARE TO BE REPLACED BY AN3-4A BOLTS
WITH AN960JD10L WASHERS

THE WEIGHT AND BALANCE INFORMATION IS TO BE
AMENDED AS FOLLOWS:

LONGITUDINAL

INSTALLATION	WEIGHT	ARM	MOMENT
D205-634-011	40.5 lb ea.	114 in.	4617 in-lb.
	18.6 kg ea.	2.9 m.	53.94 m-kg
D204-635-011	36.5 lb ea.	111 in.	4052 in-lb.
	16.6 kg ea.	2.8 m.	46.48 m-kg

SUPERCEDED BY

98-09-17 DS

SEE D204-635 REV.B
D205-634 REV.B